

8 7 6 5 4 3 2 1

D

C

B

A

8 7 6 5 4 3 2 1

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 440C STAINLESS STEEL ROUND BAR

SPECIFICATION: AMS 5630 OR AMS-QQ-S-763
OR ASTM A276

PART NUMBER: M440CR[D.DDD]-[HHH]

WHERE "D.DDD" = DIAMETER IN INCHES
WHERE "HHH" = CONDITION CODE PER TABLE 1

EG.: 58 HRC HARDENED 0.750" DIAMETER 440C ROUND BAR = M440CR0.750-H58

TABLE 1	
CONDITION	CODE
ANNEALED	H0
HARDENED (MINIMUM 58 HRC)	H58

RELEASED

2021 SEP 08

H3 ECR 21-264

APPROVED

A	NEW ISSUE		KPT	21.09.01
REV.	DESCRIPTION		BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	ZF	DRAWING NO.		REV. A
MFG. APPR.	RA	M440CR		SHEET 1 OF 1
APPROVED	ZF	TITLE		SCALE
DE APPR.	CP	440C ROUND BAR		NTS
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